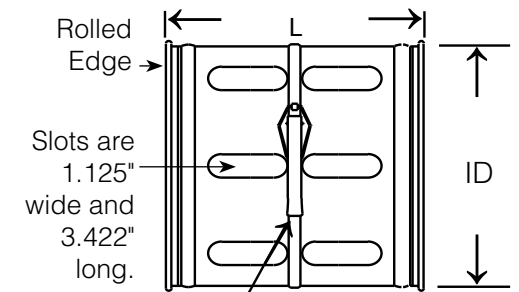


QF Bleed In Valve 3207

Size In.	Rolled Edge (nom. in.)	Length In.	No. of Slots	Std Weight Galv. Lbs	Galvanized Steel			304SS (or 316SS)	
					22ga	20ga	18ga	22ga	20ga
3	0.2	11	4	3.75	Std			Std	Optional
4	0.2		4	4.00					
5	0.2		6	4.25					
6	0.2		6	4.50					
7	0.3		8	4.75					
8	0.3		8	5.00					
9	0.3		10	5.25					
10	0.3		10	5.50					
11	0.3		10	5.75					
12	0.4		12	6.25					
13	0.4		12	6.75					
14	0.4		14	7.50					
15	0.4		14	8.25					
16	0.4		16	10.00					
17	0.4		16	11.75					
18	0.4		18	13.50					
20	0.4		20	15.00					
22	0.4		22	18.00					
24	0.4		24	22.00	Std				



To Adjust, Loosen Clamp and Turn Outer Sleeve To Get Proper Air-flow Re-Clamp When Finished

Construction:

Seam: longitudinal seam is solid laser welded for strength and to reduce leakage.

Collars: located on the exterior side of each port and considered as air flow non-directional. Collars have a laser welded longitudinal seam. If air flow directional product is required, it must be stated on the PO and additional cost may be incurred. A raised lap seam and spot weld are used for attaching the collar to the body and no caulking is used. If caulking is required, additional cost may be incurred.

Ends: Standard QF end can be changed to Raw ID (RAWID), Raw OD (RAWOD), No Fitting (NF), Hose Adapter (RAWFLEX), Flat Flange (FFL), Angle Flange (ANGFL), or Van Stone (VANSTONE).

NOTE: Reference Nordfab's QF Machine Adapter Technical Data sheet for actual ID and OD dimensions.

QF Bleed In Valve 3207

Temperature Rating of Product Components		
° F	QF Bleed In Valve	
1100°		Optional - 304SS
390°		
0°	Galvanized Steel	
-60°		

Additional Notes
At temperatures ranging between 390° F and 480° F, the zinc-iron alloy layers in galvanized steel will continue to provide a high level of protection from corrosion. However, there may be some peeling, changes in mechanical properties, and reduction in the corrosion protection. Recommended max. service temperature is 390° F.
304SS: <ul style="list-style-type: none"> • bluing may occur at 800° F and above

Compliance / Rating of Product Components		
Product	Material	Compliance / Rating
QF Bleed In Valve	Galvanized	ASTM A653 with a G-90 rating
	304SS	Finish meets ASTM A240
	316SS	Finish meets ASTM A240